



XPC - Combined buffer store / DHW tank in tank Kombinox

PC - Combined buffer store / DHW tank in tank - Kombiglass

Thermal buffer for the storage of primary water produced from continuous and discontinuous heat sources. Production of domestic hot water (DHW) through an internal cylinder (tank in tank). The main vessel is made of carbon steel while the DHW cylinder is available in two options:

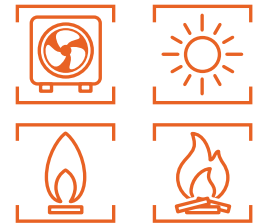
- AISI 316L stainless steel (XPC)
- Glass lined steel (PC)

Both products are available in the following configurations

- only storage + DHW production
- storage + DHW production + one auxiliary fixed coil
- storage + DHW production + two auxiliary fixed coils.

The thermal fluid contained in the cylinder and in the primary heat exchangers must operate in closed circuit (without oxygen), in order to avoid corrosion phenomena. Cylinders are also prepared to host a backup immersion heater (not supplied).

HEAT SOURCE



APPLICATION



TECHNICAL FEATURES

DHW cylinder

Buffer vessel

Heat exchanger

General features

| | XPC | PC |
|--------------------------------------|---|------------------------------------|
| Material | AISI 316L Stainless steel (1.4404) | Glass lined S 235 Jr Carbon steel |
| Internal protective treatment | Pickling and passivation | Enamelling according to DIN 4753.3 |
| External protective treatment | Pickling and passivation | None |
| Rating (P max. / T max.) | 10 bar / 95°C | 10 bar / 95°C |
| Cathodic protection | Magnesium anode | Magnesium anode |
| Material | S 235 Jr Carbon steel | |
| Internal protective treatment | None | |
| External protective treatment | Anti rust protection + epoxy painting | |
| Rating (P max. / T max.) | 3 bar / 95°C | |
| Material | S 235 Jr Carbon steel | |
| Internal protective treatment | None | |
| External protective treatment | None | |
| Type | Fixed coil | |
| Rating (P max. / T max.) | 10 bar / 95°C | |
| Capacity | 600 - 2000 L | |
| Warranty | 5 years | |
| Insulation | - Rigid polyurethane foam + PVC: Fire retardant class B3 (DIN 4102) - Soft insulation with polyester + PVC: Fire retardant class B2 (DIN 4102) | |
| In compliance with | - Pressure Equipment Directive (PED) 2014/68/UE Art. 4 Para 3 - Italian MOH specifications (products suitable to contain potable water) - Energy related Products (Erp) Directive 2009/125/CE | |

ACCESSORIES (page 218)



Impressed current cathodic protection



Electronic control unit



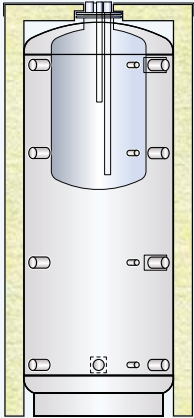
Thermostat



Thermometer



1 1/2 electric immersion heater

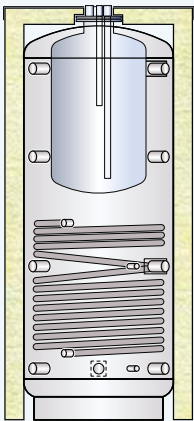


XPC - Hard insulation with rigid polyurethane foam and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) |
|-------------|------------------------|-----------|-----------------|---------------------|---------------------------|
| XPC 00600 R | 50 | C | 96,0 | 585,2 | 145 |
| XPC 00800 R | 100 | C | 111,3 | 749,3 | 170 |
| XPC 01000 R | 100 | C | 115,1 | 931,0 | 200 |
| XPC 01500 R | 100 | C | 134,2 | 1472,4 | 250 |
| XPC 02000 R | 100 | C | 144,7 | 1950,0 | 340 |

XPC - Soft insulation with polyester and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) |
|-------------|------------------------|-----------|-----------------|---------------------|---------------------------|
| XPC 00800 F | 130 | C | 130,5 | 749,3 | 170 |
| XPC 01000 F | 130 | C | 142,3 | 931,0 | 200 |
| XPC 01500 F | 130 | C | 168,6 | 1472,4 | 250 |
| XPC 02000 F | 130 | C | 184,6 | 1950,0 | 340 |

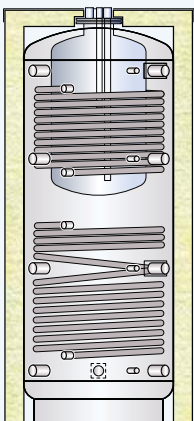


XPCS - Hard insulation with rigid polyurethane foam and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGER (m ²) / (L) * |
|--------------|------------------------|-----------|-----------------|---------------------|---------------------------|--|
| XPCS 00600 R | 50 | C | 96,0 | 585,2 | 145 | 2,5 / 24,5 |
| XPCS 00800 R | 100 | C | 111,3 | 749,3 | 170 | 2,5 / 24,5 |
| XPCS 01000 R | 100 | C | 115,1 | 931,0 | 200 | 3,5 / 34,3 |
| XPCS 01500 R | 100 | C | 134,2 | 1472,4 | 250 | 4,0 / 39,2 |
| XPCS 02000 R | 100 | C | 144,7 | 1950,0 | 340 | 4,8 / 47,0 |

XPCS - Soft insulation with polyester and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGER (m ²) / (L) * |
|--------------|------------------------|-----------|-----------------|---------------------|---------------------------|--|
| XPCS 00800 F | 130 | C | 130,5 | 749,3 | 170 | 2,5 / 24,5 |
| XPCS 01000 F | 130 | C | 142,3 | 931,0 | 200 | 3,5 / 34,3 |
| XPCS 01500 F | 130 | C | 168,6 | 1472,4 | 250 | 4,0 / 39,2 |
| XPCS 02000 F | 130 | C | 184,6 | 1950,0 | 340 | 4,8 / 47,0 |



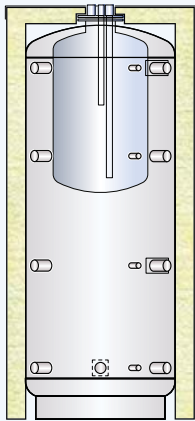
XPCSS - Hard insulation with rigid polyurethane foam and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGERS (m ²) / (L) * | |
|---------------|------------------------|-----------|-----------------|---------------------|---------------------------|---|------------|
| | | | | | | LOWER | UPPER |
| XPCSS 00600 R | 50 | C | 96,0 | 585,2 | 145 | 2,5 / 24,5 | 1,8 / 17,6 |
| XPCSS 00800 R | 100 | C | 111,3 | 749,3 | 170 | 2,5 / 24,5 | 2,0 / 19,6 |
| XPCSS 01000 R | 100 | C | 115,1 | 931,0 | 200 | 3,5 / 34,3 | 2,5 / 24,5 |
| XPCSS 01500 R | 100 | C | 134,2 | 1472,4 | 250 | 4,0 / 39,2 | 2,8 / 27,4 |
| XPCSS 02000 R | 100 | C | 144,7 | 1950,0 | 340 | 4,8 / 47,0 | 3,8 / 37,2 |

XPCSS - Soft insulation with polyester and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGERS (m ²) / (L) * | |
|---------------|------------------------|-----------|-----------------|---------------------|---------------------------|---|------------|
| | | | | | | LOWER | UPPER |
| XPCSS 00800 F | 130 | C | 130,5 | 749,3 | 170 | 2,5 / 24,5 | 2,0 / 19,6 |
| XPCSS 01000 F | 130 | C | 142,3 | 931,0 | 200 | 3,5 / 34,3 | 2,5 / 24,5 |
| XPCSS 01500 F | 130 | C | 168,6 | 1472,4 | 250 | 4,0 / 39,2 | 2,8 / 27,4 |
| XPCSS 02000 F | 130 | C | 184,6 | 1950,0 | 340 | 4,8 / 47,0 | 3,8 / 37,2 |

* Volume occupied by the heat exchanger and its support structure

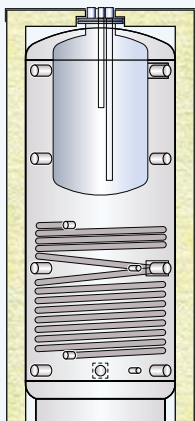


PC - Hard insulation with rigid polyurethane foam and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) |
|------------|------------------------|-----------|-----------------|---------------------|---------------------------|
| PC 00600 R | 50 | C | 96,0 | 585,2 | 145 |
| PC 00800 R | 100 | C | 111,3 | 749,3 | 170 |
| PC 01000 R | 100 | C | 115,1 | 931,0 | 200 |
| PC 01500 R | 100 | C | 134,2 | 1472,4 | 250 |
| PC 02000 R | 100 | C | 144,7 | 1950,0 | 340 |

PC - Soft insulation with polyester and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) |
|------------|------------------------|-----------|-----------------|---------------------|---------------------------|
| PC 00800 F | 130 | C | 130,5 | 749,3 | 170 |
| PC 01000 F | 130 | C | 142,3 | 931,0 | 200 |
| PC 01500 F | 130 | C | 168,6 | 1472,4 | 250 |
| PC 02000 F | 130 | C | 184,6 | 1950,0 | 340 |

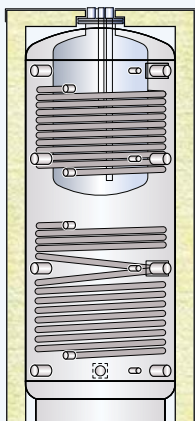


PCS - Hard insulation with rigid polyurethane foam and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGER (m ²) / (L) * |
|-------------|------------------------|-----------|-----------------|---------------------|---------------------------|--|
| PCS 00600 R | 50 | C | 96,0 | 585,2 | 145 | 2,5 / 24,5 |
| PCS 00800 R | 100 | C | 111,3 | 749,3 | 170 | 2,5 / 24,5 |
| PCS 01000 R | 100 | C | 115,1 | 931,0 | 200 | 3,5 / 34,3 |
| PCS 01500 R | 100 | C | 134,2 | 1472,4 | 250 | 4,0 / 39,2 |
| PCS 02000 R | 100 | C | 144,7 | 1950,0 | 340 | 4,8 / 47,0 |

PCS - Soft insulation with polyester and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGER (m ²) / (L) * |
|-------------|------------------------|-----------|-----------------|---------------------|---------------------------|--|
| PCS 00800 F | 130 | C | 130,5 | 749,3 | 170 | 2,5 / 24,5 |
| PCS 01000 F | 130 | C | 142,3 | 931,0 | 200 | 3,5 / 34,3 |
| PCS 01500 F | 130 | C | 168,6 | 1472,4 | 250 | 4,0 / 39,2 |
| PCS 02000 F | 130 | C | 184,6 | 1950,0 | 340 | 4,8 / 47,0 |



PCSS - Hard insulation with rigid polyurethane foam and PVC jacket

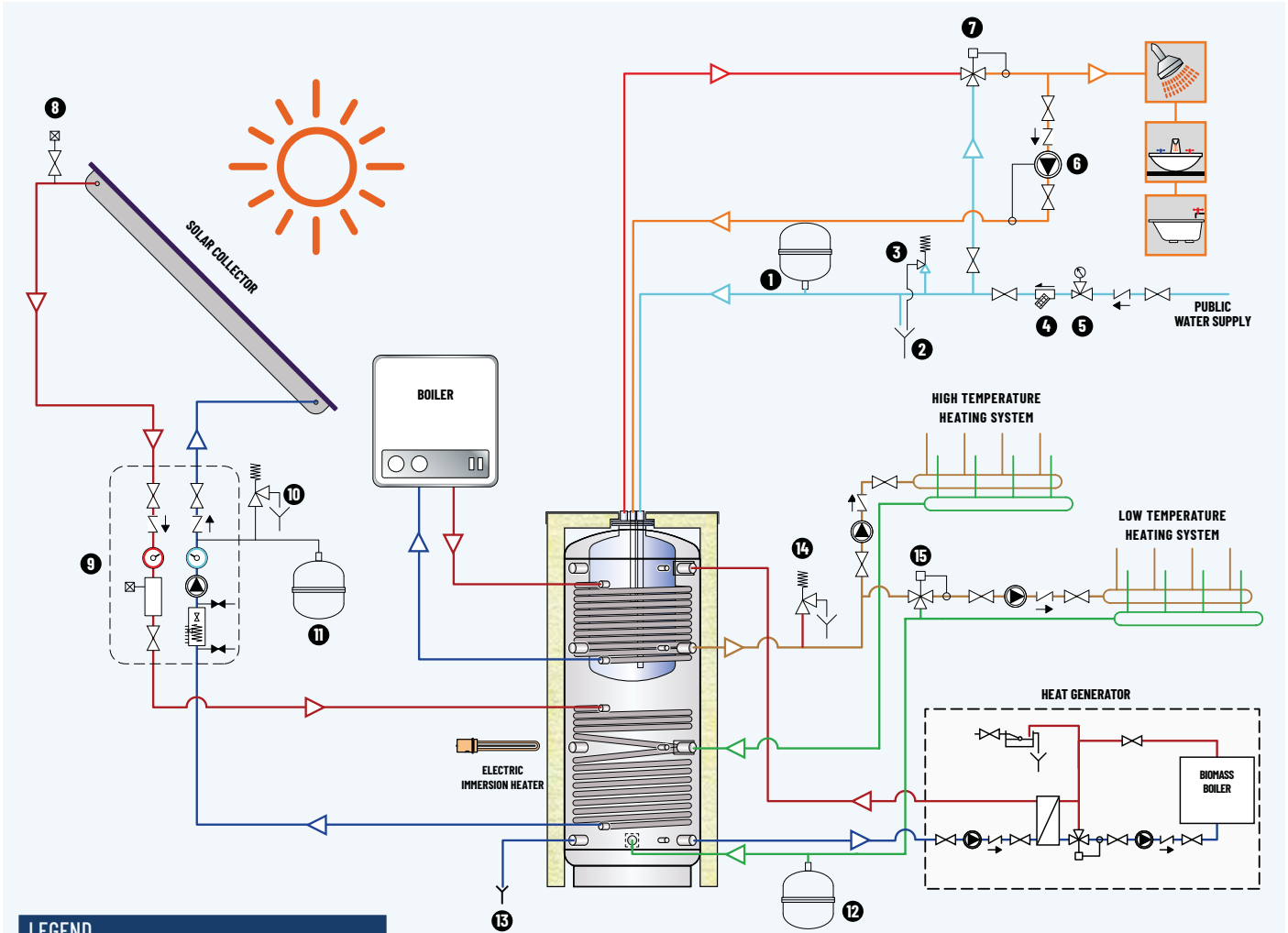
| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGERS (m ²) / (L) * | |
|--------------|------------------------|-----------|-----------------|---------------------|---------------------------|---|------------|
| | | | | | | LOWER | UPPER |
| PCSS 00600 R | 50 | C | 96,0 | 585,2 | 145 | 2,5 / 24,5 | 1,8 / 17,6 |
| PCSS 00800 R | 100 | C | 111,3 | 749,3 | 170 | 2,5 / 24,5 | 2,0 / 19,6 |
| PCSS 01000 R | 100 | C | 115,1 | 931,0 | 200 | 3,5 / 34,3 | 2,5 / 24,5 |
| PCSS 01500 R | 100 | C | 134,2 | 1472,4 | 250 | 4,0 / 39,2 | 2,8 / 27,4 |
| PCSS 02000 R | 100 | C | 144,7 | 1950,0 | 340 | 4,8 / 47,0 | 3,8 / 37,2 |

PCSS - Soft insulation with polyester and PVC jacket

| CODE | INSULATION THICK. (mm) | ErP CLASS | HEAT LOSS S (W) | BUFFER CAPACITY (L) | DHW CYLINDER CAPACITY (L) | AUXILIARY HEAT EXCHANGERS (m ²) / (L) * | |
|--------------|------------------------|-----------|-----------------|---------------------|---------------------------|---|------------|
| | | | | | | LOWER | UPPER |
| PCSS 00800 F | 130 | C | 130,5 | 749,3 | 170 | 2,5 / 24,5 | 2,0 / 19,6 |
| PCSS 01000 F | 130 | C | 142,3 | 931,0 | 200 | 3,5 / 34,3 | 2,5 / 24,5 |
| PCSS 01500 F | 130 | C | 168,6 | 1472,4 | 250 | 4,0 / 39,2 | 2,8 / 27,4 |
| PCSS 02000 F | 130 | C | 184,6 | 1950,0 | 340 | 4,8 / 47,0 | 3,8 / 37,2 |

* Volume occupied by the heat exchanger and its support structure

Disclaimer: this layout is purely indicative. It does not replace consultant's design



COMBINED THERMAL STORES

LEGEND

- | | | |
|---|--------------------------------------|---|
| 1 . Domestic water expansion vessel | 6 . DHW Recirculation pump | 11 . Solar system expansion vessel |
| 2 . Domestic water drain | 7 . DHW 3-way valve | 12 . Heating system expansion vessel |
| 3 . Domestic water safety valve (6 bar) | 8 . Vent with valve | 13 . System drain |
| 4 . Strainer | 9 . Solar system control unit | 14 . Heating system safety valve |
| 5 . Pressure reducing valve | 10 . Solar system safety kit (6 bar) | 15 . 3-way valve low temperature heating system |

DHW cylinder

| CODE | DHW CAPACITY (L) | DHW AT 45° (L) * |
|--------------|------------------|------------------|
| _PC_ 00600 R | 145 | 240 |
| _PC_ 00800_ | 170 | 286 |
| _PC_ 01000_ | 200 | 333 |
| _PC_ 01500_ | 250 | 396 |
| _PC_ 02000_ | 340 | 541 |

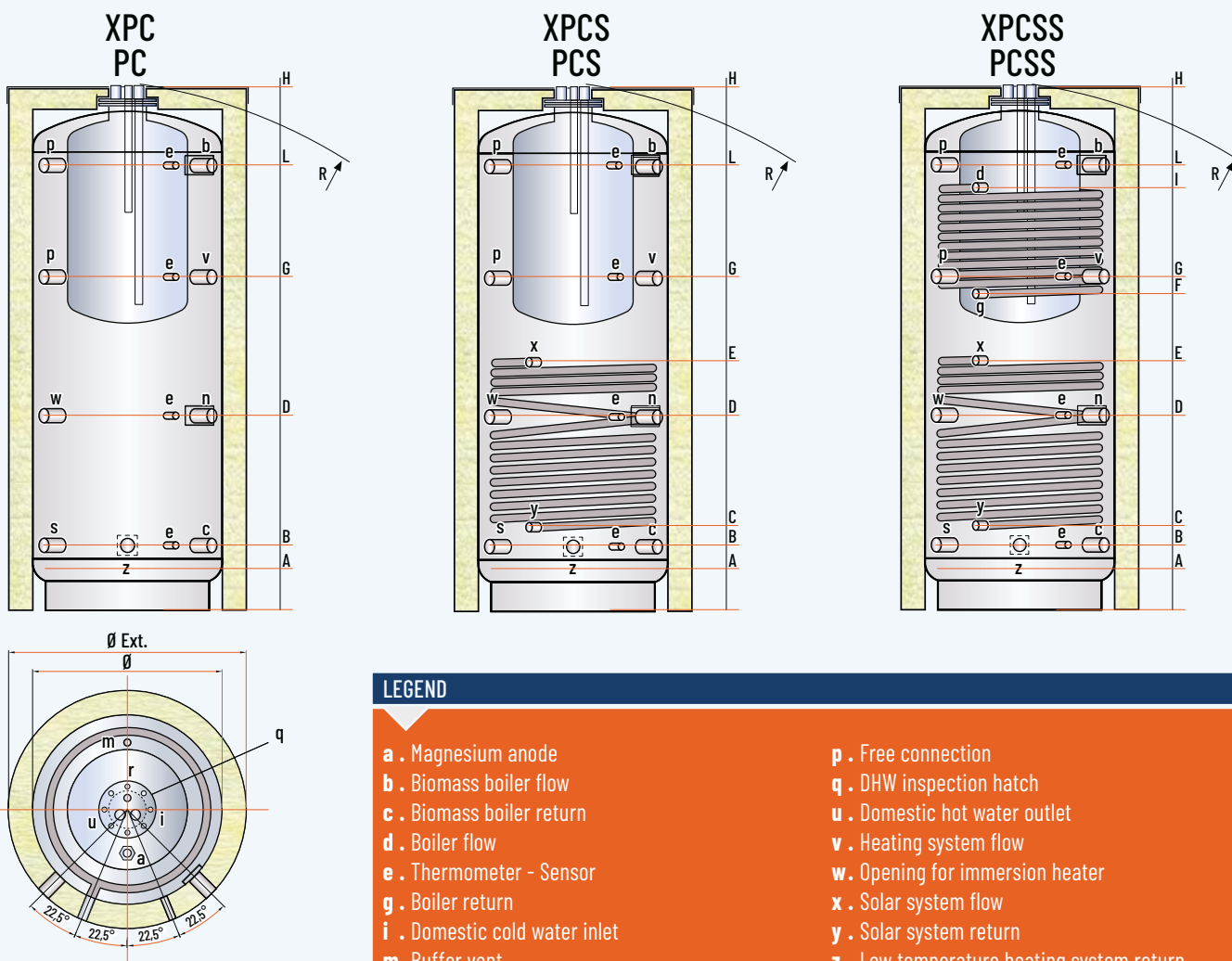
Amount of domestic hot water available (with a 20 L/min. flow rate) with the buffer vessel at an average temperature of 65 °C

Lower heat exchanger

Upper heat exchanger

| CODE | m² (L) | Power (kW) | | | | m² (L) | Power (kW) | | | |
|--------------|------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| | | $\Delta T^* 10\text{ }^\circ\text{C}$ | $\Delta T^* 15\text{ }^\circ\text{C}$ | $\Delta T^* 20\text{ }^\circ\text{C}$ | $\Delta T^* 25\text{ }^\circ\text{C}$ | | $\Delta T^* 10\text{ }^\circ\text{C}$ | $\Delta T^* 15\text{ }^\circ\text{C}$ | $\Delta T^* 20\text{ }^\circ\text{C}$ | $\Delta T^* 25\text{ }^\circ\text{C}$ |
| _PC_ 00600 R | 2,5 (17,8) | 16,0 | 24,0 | 32,0 | 40,0 | 1,8 (12,8) | 11,5 | 17,3 | 23,0 | 28,8 |
| _PC_ 00800_ | 2,5 (17,8) | 16,0 | 24,0 | 32,0 | 40,0 | 2,0 (14,2) | 12,8 | 19,2 | 25,6 | 32,0 |
| _PC_ 01000_ | 3,5 (24,9) | 22,4 | 33,6 | 44,8 | 56,0 | 2,5 (17,8) | 16,0 | 24,0 | 32,0 | 40,0 |
| _PC_ 01500_ | 4,0 (28,4) | 25,6 | 38,4 | 51,2 | 64,0 | 2,8 (19,9) | 17,9 | 26,9 | 35,8 | 44,8 |
| _PC_ 02000_ | 4,8 (34,1) | 30,7 | 46,0 | 61,4 | 76,7 | 3,8 (27,0) | 24,3 | 36,5 | 48,6 | 60,8 |

* ΔT : difference between the average temperature of the heating fluid (inside the heat exchanger) and the average temperature of the heated fluid (internal to the buffer in the area affected by the coil).



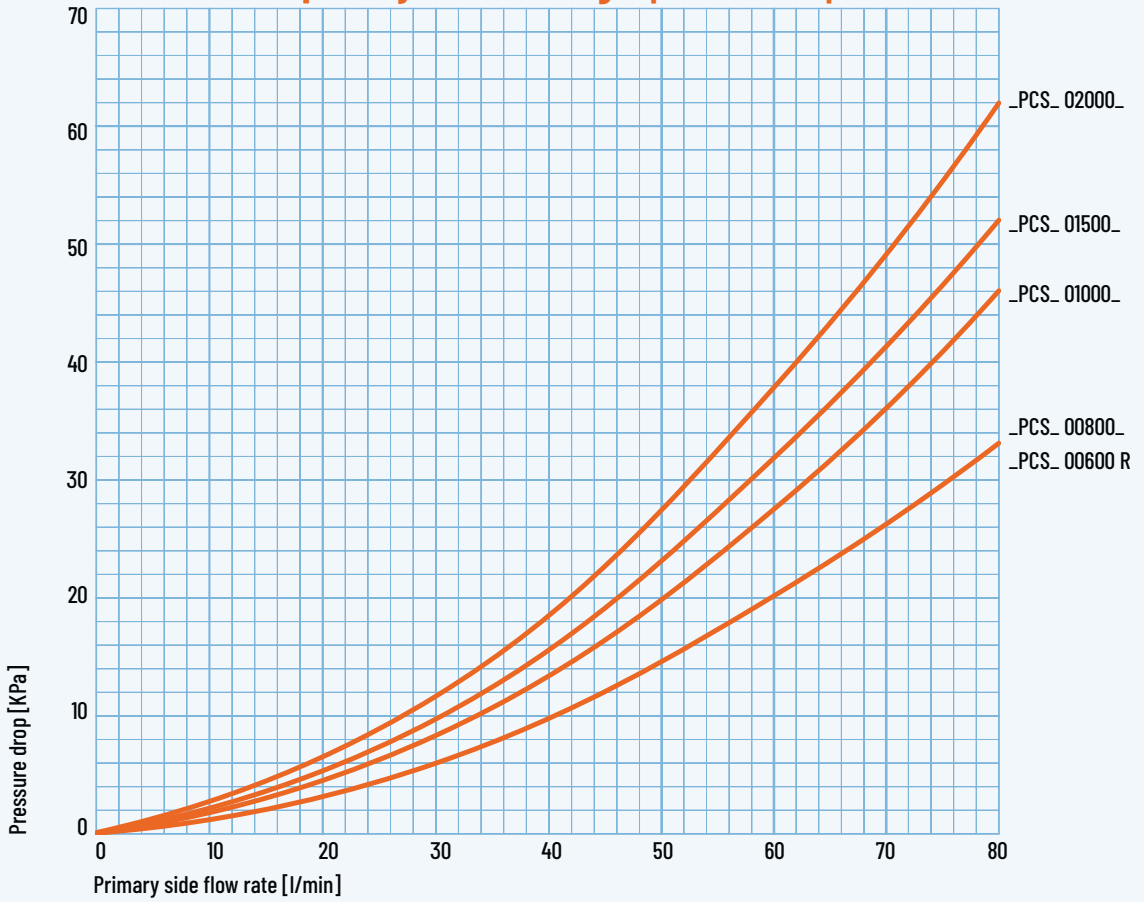
- LEGEND**
- a . Magnesium anode
 - b . Biomass boiler flow
 - c . Biomass boiler return
 - d . Boiler flow
 - e . Thermometer - Sensor
 - g . Boiler return
 - i . Domestic cold water inlet
 - m . Buffer vent
 - n . Heating system return
 - p . Free connection
 - q . DHW inspection hatch
 - u . Domestic hot water outlet
 - v . Heating system flow
 - w . Opening for immersion heater
 - x . Solar system flow
 - y . Solar system return
 - z . Low temperature heating system return

| MODEL | DIMENSIONS (mm) | | Ø EXT ** | R | HEAT EXCHANGER (m ²) | | WEIGHT XPCSS (kg) | WEIGHT PCSS (kg) |
|--------------|-----------------|------|-----------|--------|----------------------------------|-------|-------------------|------------------|
| | Ø | H | | | LOWER | UPPER | | |
| _PC_ 00600 R | 650 | 1945 | 750 | 2095 * | 2,50 | 1,80 | 153 | 184 |
| _PC_ 00800_ | 790 | 1750 | 990/1050 | 1830 | 2,50 | 2,00 | 182 | 216 |
| _PC_ 01000_ | 790 | 2110 | 990/1050 | 2170 | 3,50 | 2,50 | 222 | 260 |
| _PC_ 01500_ | 1000 | 2115 | 1200/1260 | 2210 | 4,00 | 2,80 | 276 | 320 |
| _PC_ 02000_ | 1100 | 2380 | 1300/1360 | 2440 | 4,80 | 3,80 | 325 | 373 |

* For the 600 litres model, the tilt height refers to the insulated cylinder
 ** The insulation is removable except for the 600 litres model

| MODEL | HEIGHTS (mm) | | | | | | | | | CONNECTIONS (GAS) | | | | | | |
|--------------|--------------|-----|-----|-----|------|------|------|------|------|-------------------|------|-----|----|----------|---------|--|
| | A | B | C | D | E | F | G | I | L | a | dgxy | emr | iu | bcnpsvwz | q | |
| _PC_ 00600 R | 135 | 235 | 315 | 700 | 1000 | 1120 | 1270 | 1480 | 1630 | 1"¼ | 1" | ½" | 1" | 1"½ | 120/180 | |
| _PC_ 00800_ | 170 | 275 | 355 | 655 | 875 | 1015 | 1145 | 1345 | 1410 | 1"¼ | 1" | ½" | 1" | 1"½ | 120/180 | |
| _PC_ 01000_ | 170 | 275 | 350 | 810 | 1035 | 1195 | 1355 | 1675 | 1755 | 1"¼ | 1" | ½" | 1" | 1"½ | 120/180 | |
| _PC_ 01500_ | 235 | 340 | 420 | 765 | 1080 | 1220 | 1400 | 1620 | 1725 | 1"¼ | 1" | ½" | 1" | 1"½ | 120/180 | |
| _PC_ 02000_ | 265 | 370 | 450 | 930 | 1090 | 1210 | 1435 | 1690 | 1945 | 1"¼ | 1" | ½" | 1" | 1"½ | 120/180 | |

PCS - Lower primary heat exchanger pressure drops



PCSS - Upper primary heat exchanger pressure drops

